1st
Open Tank valve
This gauge shows Gas in Tank

This gauge shows Pressure in line

2. Slowly increase Pressure until needle hits dot on Gauge
3. Open welder, check chart for Wire speed and Voltage settings
4. Turn on Welder

5. Adjust Wire Speed and Voltage
3. Squeeze trigger on gun to purge all air in the line

4. Turn welder OFF
Shutting the welder DOWN

1. Close Tank Valve
3.5 Purging the line will result in the needles dropping on the gauges.

5. Decrease line pressure one full turn.